

Source: Leece-Neville Heavy Duty Systems Division - Arcade, NY USA

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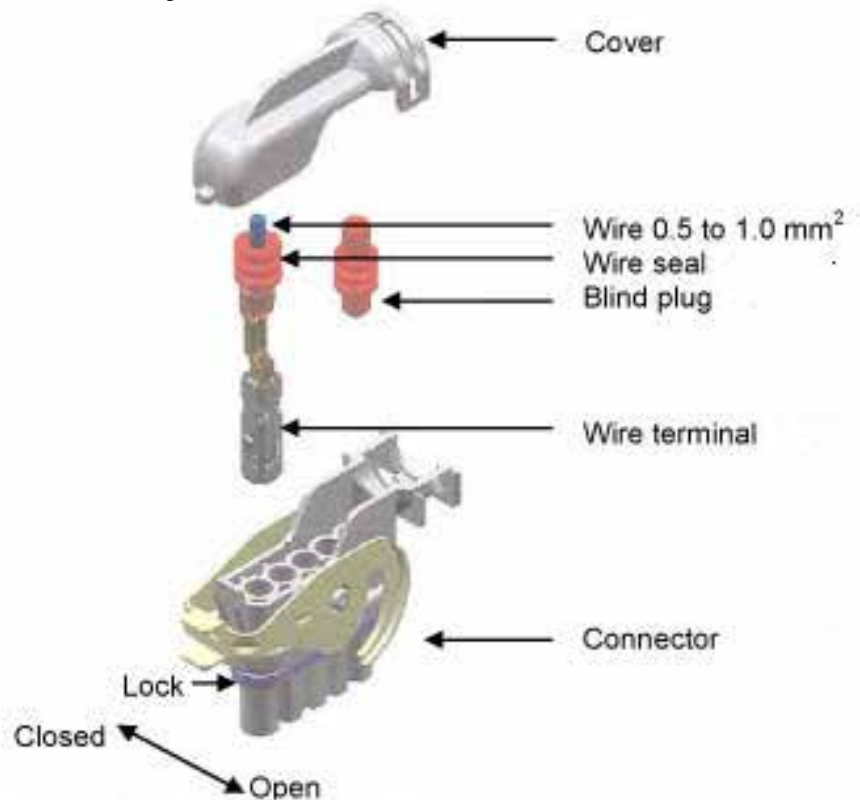
Bulletin No: TSB-1179

Models: Plug-Kit-6524-4

Subject: Plug kit Assembly Instructions

### Plug Kit 6524-4 Assembly Instructions

- 1) Slide seal (bigger diameter first) over wire's end.
- 2) Strip wire end to 6mm.
- 3) Crimp terminal around the wire and seal, using adequate crimping tool. (eg. Durafoot HT-230C/HT-236C). Ensure that the wire insulation sleeving is crimped within the seal.
- 4) Repeat steps above for required number of terminals.
- 5) Pull purple lock to an open position.
- 6) Insert the assembled terminals into the connector's cavities ensuring they "click" into position.
- 7) Insert the blind plugs into the unused cavities.
- 8) Push purple lock to a closed position.
- 9) Snap cover into place guiding the leads outside of the connector. A cable-tie can be used on the bundle of wires for stress relief.



Important: The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers'; and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at [www.prestolite.com](http://www.prestolite.com), or contact our technical service department at: